

# WAKOL PU 235 Polyurethane Primer

## Technical Information

### Area of application

1-component reaction resin primer for

- Priming absorbent and non-absorbent subfloors
- Solidifying abraded or sanded screed edges
- Blocking excessive residual moisture up to max. 6 CM %/98% CRH in cement screed without underfloor heating
- Blocking excessive residual moisture up to max. 3 CM %/85% CRH in cement screed without underfloor heating
- Blocking excessive residual moisture up to max. 7,5 by weight% / 98 % KRL in unheated concretes.
- Protection of moisture-sensitive subfloors against subsequent levelling work

indoors and outdoors.

### Special properties



- solvent-free as defined by TRGS 610

- 1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions
- 2) Emissions class according to French law
- 3) Solvent-free polyurethane laying materials
- 4) Suitable for underfloor heating
- 5) Suitable for exposure to castor wheels

### Technical data

Raw material base:	Polyurethane resins
Drying time:	4 - 6 hours at least 12 hours for layers treated with quartz
Cleaning agent:	WAKOL RT 5960 Cleaning Cloth before primer dries
Storage time:	18 months in the sealed container

Storage temperature: not below +5 °C, sensitive to frost

#### Application and consumption<sup>6)</sup>

WAKOL Primer Roller, 11 mm or Velour roller	100 - 150 g/m <sup>2</sup>	As a primer when only one layer is applied
WAKOL Primer Roller, 11 mm or Velour roller	250 - 350 g/m <sup>2</sup>	As a moisture barrier when two to three layers are applied

6) Consumption is dependent on surface structure and absorbability of subfloor.

### Subfloors

The subfloor as well as the room climate conditions must meet the requirements of the applicable standards and data sheets. An exception is only made for the residual moisture content of the cement-based subfloor if the primer is used to block capillary moisture.

Mechanically pre-treat and thoroughly vacuum-clean calcium sulphate screeds according to the manufacturer's specifications or according to the applicable standards and data sheets.

The usage as moisture barrier may only occur on permanently moisture-proof subfloors and for the purpose of blocking capillary moisture.

In the case of heavy, constantly rising moisture and water vapour diffusion the primer cannot be used, as the product does not replace structural waterproofing as set out in Part 3 of DIN 18533.

### Usage

Shake the container well before using. Apply the primer on the subfloor using a WAKOL Primer Roller, 11 mm or a velour roller, without letting the substance pool. When used as a moisture barrier, the primer should be applied in two layers crosswise. Each layer must form a thin closed film. The direct bonding work with Wakol adhesive should be completed after the primer has dried and within a 72-hour period, or alternatively, WAKOL D 3045 Special Primer can be applied to the surface (once dry) before subsequent leveling with Wakol leveling compounds within 24 hours. For more information, please consult our Application Technology department. As an alternative to using the special primer, a third coat of WAKOL PU 235 Polyurethane Primer can be applied and WAKOL S 28 Sprinkling Sand subsequently spread on the surface.

After the primer has been left to dry for at least 12 hours, any excess quartz sand should be swept off and vacuumed up.

Levelling can be carried out using Wakol levelling compounds once the surface is completely set. Primed surfaces can be walked on after roughly 4 - 6 hours.

Within 72 hours, bonding work can be carried out on the dried primer with approved Wakol MS or Wakol PU adhesives. When used to protect moisture-sensitive subfloors against levelling work, the primer must be applied in a single layer and criss-cross direction in order to form a thin, closed primer film. A bonding bridge with WAKOL D 3045 Special Primer must be applied within 24 hours and smoothed with Wakol levelling compounds.

## Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %. All information is based on approx. 20 °C and 50 % relative air humidity. Warm up all laying materials in due time in heated room.

Do not use the primer on floor coverings such as PVC, CV, rubber or linoleum flooring.

If the humidity is low or higher application quantities are used, this extends the drying time of the reaction resin primer. The surface must no longer be adhesive before work can be continued.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the current national standards must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at [www.wakol.com](http://www.wakol.com).

This Technical Information of 07.11.2023 supersedes all previous versions.